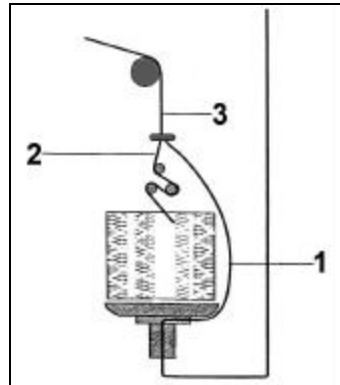


STEPS TO SET UP A CABLE TWISTED YARN

Due to frequent changes in management and technician staff, sometimes procedures are not fully known by the new staff.

Here is a quick reference on the basic steps to set up a cable twisted yarn.

Please contact Epic if you have further questions.



To ensure the required yarn quality, the following adjustments should be observed on every spindle. It is important to pay attention to the relation of the creel yarn tension to the pot yarn tension.

Having the correct yarn reserve around the spindle is necessary for the direct cabler process. The reserve must be checked with a strobe light. The yarn reserve has to be adjusted with the designated spindle speed. The degree of wrap around the reserve disc should be adjusted to approximately 360°.

Three different yarn tensions occur in the cabling process: 1) Balloon tension (creel end) 2) Pot yarn tension 3) Combined (total) yarn tension (See Diagram above)

Run the creel end only. Adjust the yarn reserve to 360° wrap. The yarn reserve will only slightly vary during the operation of the machine. The yarn reserve must be adjusted with the creel tension device.

The balloon tension is affected by the spindle speed, yarn size and the position of the balloon guide. The balloon guide height must ensure that the yarn does not touch the rim of the spindle pot or the separators. The creel tension device controls the degree of yarn reserve around the spindle disc. Run only creel yarn end. After adjusting the yarn reserve, measure the balloon tension directly above balloon guide.

The pot yarn tension must be adjusted with the pot tension device in the tension hood. Adjustment must ensure a gradual increase in the direction of the yarn path. Run pot yarn end only. Adjust tension at same level of balloon tension (or 10% higher). When measuring yarn tension, run at reduced pre-take-up angle in order to prevent yarn laps.

Check the following after yarn tension adjustment: 1) Identify creel end with color marks on the yarn package

2) Start spindle with both yarn ends running 3) Run approximately 40 m (50 yd) of yarn 4) Stop position, discard approx 20m (25 yd) yarn from take-up tube 5) Pull and cut off 1 m (3 ft) yarn for check 6) Separate both ends to untwisted stage. 7) Both yarn ends should have same length. If correction is necessary, it must be made with the tension device in the hood.

The combined or total yarn tension is the addition of creel yarn and pot yarn tension. It can be measured above the balloon guide.



COME CELEBRATE!

An Epic open house and 30th anniversary celebration is tentatively scheduled for late October. We plan to host this event at our warehouse in Dalton, GA in conjunction with the FloorTek Expo October 23-27 at the Northwest Georgia Trade & Convention Center.

If you plan to attend the show, or will be in the Dalton area at this time, be on the lookout for more details.

NEW ZEALAND AGENT CELEBRATES 40TH WEDDING ANNIVERSARY

Earlier this year, our agent from New Zealand, Murray Dewar and his wife, Robyn, celebrated their 40th wedding anniversary!

Murray operates a company called Dewtex Imports and has been Epic's agent for this beautiful area of the world since 1997.

They are located one hour from Wellington in a lovely coastal wine growing region surrounded by 26 vineyards.

Epic has truly enjoyed the association and values the excellent job Murray has done in representing us the last ten years!



Robyn & Murray Dewar

EPIC VISITORS



Dixie Roanoke employees attended Epic's spindle rebuild program for ICBT Spindles in March. L-R Henry Sanford, Epic's Ted Kearns, and Roger Whitten



Kenneth Moore, Plant Manager (center) and Conley Sweeton, QC Manager (left) from Shaw, Chatsworth, Georgia visited in March and expressed how pleased they were with Epic's spindle rebuild program shown with Epic spindle department manager, Tony Lytle.

APPALACHIAN STATE BUSINESS GRADUATE JOINS EPIC

Adam Crenshaw, son of owner Ed Crenshaw and a May 2007 college graduate, was hired by Epic on June 4 of this year. He earned his BSBA degree with a concentration in management from the Walker College of Business at Appalachian State University located in Boone, North Carolina.



Adam will be working in and learning all phases of the business over the next couple years.

As a capstone to his college educational experience, Adam completed a 3-week international business study trip to Japan and Taiwan. The purpose of the trip was to broaden students' cultural awareness and sensitivity, acquire international business contacts, and learn international business practices. The trip focused in areas such as improving international business etiquette, preparing for the evolving global marketplace, and creating meaningful interactions with university students in both Japan and Taiwan. Adam said of the trip, "I have never had so many valuable learning experiences in such a short time. I feel these experiences have contributed to my personal growth and provided me with the confidence and knowledge to succeed at Epic."

Business visits included Lucky Star Enterprise & Co., Giant Bike Co., Ernst & Young, Tokyo Stock Exchange, and the Sheraton Hotel. Cultural experiences on the trip included traditional Japanese tea ceremony, a Sumo Wrestling tournament, and sightseeing at various castles and traditional Japanese temples.

Epic believes Adam has the potential to be a valuable contributor to the company in the future. With the right training and guidance from Epic's many talented employees, the company believes he can develop into a true asset that will serve Epic for years to come.

HIDDEN VALUES

Your order is ready! Are you experiencing the hidden values of dining with Epic? What is Epic serving besides great parts and fast delivery?



Place your order and discover our competitive pricing, and exceptional customer service! We support the industry with technical advice, quick response to concerns, machine audits, problem solving, and project work.

We stand behind our products, and resolve issues quickly to your satisfaction. The specialty of the day is often our fast preparation for emergency deliveries.

How about a side dish of no restocking fees for returns or special financing to meet your needs? Or maybe we can interest you in a menu that cross-references your part numbers to ours?

Bon Appétit!

EPIC STAFF SPONSORS DRAG CAR RACER



Several Epic employees enjoy Nascar and drag racing. Recently, employees pitched in to sponsor a local drag racer, Howard Brewer. We covered fuel costs and in return his car sported the Epic name. He was a money winner in the 17th Annual Peach State FFW Nationals at the Atlanta Dragway in April 2007.

RECENT CUSTOMER TESTIMONIALS

A new customer from South Carolina recently told us that he was very impressed with Epic. He said he has been in business for 40 years and it was the first time the president of a company ever wrote him a letter thanking him for his business. He was also impressed that they could place an order at 2pm and received it at 10am the following day.

Epic Enterprises, Inc.

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